# **SPF Malleable Iron Threaded Fittings**



# Class 150 (Standard) **Fig. 3110, 3111 and 3112** Plugs





Fig. 3110 (Solid Square) or Fig. 3111 (Cored Square)

Fig. 3112 (Cored Bar)



For Listings/Approval Details and Limitations, visit our website at www.asc-es.com or contact an ASC Engineered Solutions™ Sales Representative.

## Figure 3110, 3111 and 3112 Plugs

Figure Numbers	Nominal Size	Dimensions			Approx
		Α	В	C	Wt. Each
	In. (mm)	In. (mm)	In. (mm)	In. (mm)	Lbs. (kg)
3110 - Solid	<b>1/4</b> 8	<b>0.44</b> 11.18	<b>0.28</b> 7.11	<b>0.38</b> 9.65	<b>0.04</b> 0.02
3110 - Solid	3/ <sub>8</sub> 10	<b>0.48</b> 12.19	<b>0.31</b> 7.81	<b>0.44</b> 11.18	<b>0.06</b> 0.03
3111 - Cored	1/2 15	<b>0.56</b> 14.22	<b>0.38</b> 9.65	<b>0.56</b> 14.22	0.08 0.04
3111 - Cored	<b>3/4</b> 20	<b>0.63</b> 16.00	<b>0.44</b> 11.18	<b>0.63</b> 16.00	<b>0.13</b> 0.06
3111 - Cored	<b>1</b> 25	<b>0.75</b> 19.05	<b>0.50</b> 12.70	<b>0.81</b> 20.57	<b>0.20</b> 0.09
3111 - Cored	<b>1¼</b> 32	<b>0.80</b> 20.32	<b>0.56</b> 14.22	<b>0.94</b> 23.88	<b>0.32</b> 0.15
3111 - Cored	<b>1½</b> 40	<b>0.83</b> 21.08	<b>0.62</b> 15.75	1.13 28.70	<b>0.43</b> 0.20
3111 - Cored	<b>2</b> 50	<b>0.88</b> 22.35	0.68 17.27	1.31 33.27	<b>0.67</b> 0.30
3111 - Cored	<b>2½</b> 65	<b>1.07</b> 27.18	<b>0.74</b> 18.80	1.50 38.10	<b>1.11</b> 0.50
3111 - Cored	<b>3</b> 80	<b>1.13</b> 28.70	<b>0.80</b> 20.32	1. <b>69</b> 42.93	<b>1.53</b> 0.69
3112 - Bar	<b>4</b> 100	<b>1.22</b> 30.99	1.00 25.40	<del>-</del>	<b>2.71</b> 1.23
3112 - Bar	<b>6</b> 150	<b>1.40</b> 35.56	<b>1.25</b> 31.75	<del>-</del> -	<b>4.00</b> 1.81

### **Material Specifications**

#### **Dimensions:**

Fittings: ASME B16.3 Unions: ASME B16.39

Bushings/Plugs: ASME B16.14

Material: ASTM A-197

Finish: Black or Hot Dip Galvanized

per ASTM A153 Class A

Threads\*: NPT per ASME B1.20.1

#### **Pressure Ratings:**

Fittings: ASME B16.3 Unions: ASME B16.39

Bushings/Plugs: ASME B16.14

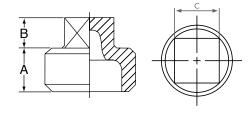
**Pressure Testing:** All malleable iron fittings are tested for through wall porosity using an air under water process.

**Agency Approvals:** All malleable iron fittings and unions are UL/ULC Listed and FM Approved.

\*British Standard threading per BS 21 available upon request.

#### Note:

Figures 3110 and 3111 are square head plugs; solid or cored. Figure 3112 are cored bar plugs.





PROJECT INFORMATION	APPROVAL STAMP
Project:	Approved
Address:	Approved as noted
Contractor:	Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	